

A B S T R A C T

Mold to make a plastics material piece, this mold comprises two parts defining between them a cavity
5 corresponding to the piece to be made, each mold part has a peripheral zone for coming into contact with the peripheral zone of the other mold part, and the two zones, when united in this way, define the joint face of the mold. One of the mold parts is made up of two
10 blocks, namely a central block substantially defining the mold cavity and a peripheral block supporting the peripheral zone, the two blocks being suitable for sliding relative to each other in the mold closure direction, and the peripheral block being capable of
15 being moved so as to move the peripheral zone of said peripheral block away from the edges of the sheet.